

#### **X-Ray Fluorescence analysis**

Alessandro Migliori

#### **Elements in XRF**

#### X-ray fluorescence (XRF) spectroscopy works similarly



#### **Elements in WD-XRF**





- Photoelectric effect and emission of characteristic X-rays
- Excitation sources
- Detectors
- Signal processing
- Geometric arrangement
- Software for spectrum deconvolution

### Interaction of X-rays with matter

X-rays can interact with the atoms of the material in two different ways:

- **<u>Photoelectric effect</u>**: Primary X-ray radiation can ionise atoms of the material. The X-ray is absorbed in this process
- <u>Scattering</u>:
  - Elastic/coherent scattering (Rayleigh): no energy loss after collision with electrons. The Rayleigh effect is present when electrons are strongly bound (inner atomic electrons)
  - ✓ Inelastic/Incoherent scattering (Compton): energy loss after collision with electrons. The Compton effect is present when electrons are loosely bound (outer, less bound electrons)

#### Photoelectric effect

Primary X-ray radiation can ionise atoms of the material to be analysed

This phenomenon is called *Photoelectric effect* 

Cross section of the PE depends strongly on Z of the material and on the energy of the X-ray

$$\sigma_{Ph} \propto \frac{Z^n}{E_X^{3.5}}$$
  $n = 3 \div 4$ 

To maximize the ionization probability, the energy of the X-ray should be higher than the binding energy but as close as possible to it

X-ray Absorption 1000 500 200 100 Sn 50 o, cm^/ gram 20 2.0 1.0 0.5 0.2 30 5070 100 200 20 Energy (keV)

### □ X-Ray Fluorescence

Incident photon Energy  $E_0$ should be adequate to ionize the atomic bound electrons  $\rightarrow E_0 \ge$  inner shell binding energy

Fluorescence X-ray emission is **isotropic** 



Photo-Ionization of atomic bound electrons (K, L, M) (Photoelectric absorption)

Electronic transition and emission of element → characteristic fluorescence radiation

#### **De-excitation:** Fluorescence/Auger



#### **Fluorescence yield**

The fluorescence yield is given by the **ratio of the emitted fluorescence photons over the number of the created holes**. The competing process is the **emission of Auger electrons** as the atom returns to its ground state



For low Z the Auger electron emission is dominant

#### **Emission of characteristic X-rays**



### **X-ray energies**

#### Moseley's law

$$\boldsymbol{E} = \boldsymbol{h} \cdot \boldsymbol{A} \cdot \boldsymbol{R} \cdot (\boldsymbol{Z} - \boldsymbol{b})^2$$

h = Planck constant R = Rydberg frequency Z = atomic number  $A = 3/4 \text{ for } K_{\alpha}, 5/36 \text{ for } L_{\alpha}$  $b = 1 \text{ for } K_{\alpha}, 7.4 \text{ for } L_{\alpha}$ 

**K**<sub>α</sub> 
$$E [eV] \approx 10.20 \cdot (Z - 1)^2$$
  $E_{Fe-K\alpha} \approx 6380 \text{ eV}$   
**L**<sub>α</sub>  $E [eV] \approx 1.89 \cdot (Z - 7.4)^2$   $E_{Pb-L\alpha} \approx 10520 \text{ eV}$ 



X-ray spectroscopy within the energy range  $1\div30$  keV offers in principle the possibility to detect all the periodic table elements (Z > 10) through their K, L or even M series of emission lines

#### □ X-ray scattering



**Elastic/coherent scattering (Rayleigh)**: no energy loss after collision with electrons. The Rayleigh effect is present when electrons are strongly bound. Rayleigh is more intense for high Z (= heavy) matrices

Inelastic/Incoherent scattering (Compton): energy loss after collision with electrons. The Compton effect is present when electrons are loosely bound.

<u>Compton is more intense for low Z (= light)</u> <u>matrices</u>

#### **Rayleigh scattering**



#### Rayleigh scattering



#### **Compton scattering**



#### **Compton scattering**



Scattering Compton is anisotropic

Compound	(%)
Al <sub>2</sub> O <sub>3</sub>	16
SiO <sub>2</sub>	57
CaO	13
Fe <sub>2</sub> O <sub>3</sub>	14



# **Linear attenuation coefficient** $\mu$

Attenuation of photons by a thin layer of thickness *dt* is described by

$$dI = I \cdot \mu \cdot dt$$

where *I* is the number of photons per unit area and unit time (photon flux) of which *dI* are attenuated while penetrating the layer of a material characterized by the (**total, linear**) **attenuation coefficient**  $\mu$ . This is equivalent to

$$I=I_0\cdot e^{-\mu\cdot t}$$

*I* and  $I_0$  are the photon fluxes behind and in front of the absorber, respectively, and *t* is the thickness.  $\mu$  is a function not only of the material (atomic number *Z*) but also of the photon energy *E* 



### **D** Mass attenuation coefficient $\mu_m$

$$\boldsymbol{\mu} = \boldsymbol{\mu}_m \cdot \boldsymbol{\rho}$$

the total mass attenuation coefficient  $\mu_m$  don't depend on the density  $\rho$  of the material.

The coefficient  $\mu_m$  summarizes all possible photon interactions

$$\mu_m = \tau_m + \sigma_m$$

where  $\tau_m$  describes the photo absorption and  $\sigma_m = \sigma_{coh} + \sigma_{inc}$  are the contributions by coherent and incoherent scattering, respectively.

Both kinds of scattering contribute much less than the photo absorption to the total  $\mu_m$ 



## **D** Mass attenuation coefficient $\mu_m$

the mass attenuation coefficient of a material that is <u>composed of</u> <u>several elements</u>, with weight fractions  $w_i$ , is

$$\mu_m = \sum_i w_i \cdot \mu_m^i$$

Use of mass attenuation coefficients suggests replacing the thickness by the **area-related mass** m = M/A (mass M per unit area A) and rewriting the attenuation law as

$$I=I_0\cdot e^{-\mu_m\cdot m}$$

 $t \cdot \rho = M/A$ , in grams/cm<sup>2</sup>

### **Gamma** Sources of ionizing radiation

- Radioisotopes (α, γ, x-rays)
- X-Ray Tubes
- Electrons (SEM)
- Charged particles (accelerators)
- Synchrotron radiation

### Sources of ionizing radiation

- <u>Radioisotopes (α, γ, x-rays)</u>
- <u>X-Ray Tubes</u>
- Electrons (SEM)
- Charged particles (accelerators)
- Synchrotron radiation



#### Main arrangements for source excitation



#### Disk shaped sources

Annular sources

Slide modified from an original lecture from Prof. Pierre Van Espen, University of Antwerp

#### **Radioisotopes**

lsotope	<sup>55</sup> Fe	<sup>244</sup> Cm <sup>109</sup> Cd		<sup>241</sup> Am	<sup>57</sup> Co
Energy (keV)	5.9	14.3, 18.3	22.1, 88	59.5	122
Elements (K-lines)	AI-V	Ti-Br	Fe-Mo	Ru-Er	Ba-U
Elements (L-lines)	Br-I	I-Pb	Yb-Pu	None	None

While isotopes have fallen out of favor they are still useful for many gauging applications

#### **RI:** advantages and limitations

#### • Pro's

- Compact, simple construction
- Portability
- Monochromatic excitation
- Low cost
- Con's
  - Change in flux due to radioactive decay
  - Constant radiation exposure
  - Non-tunable energy

#### **End window X-ray tube**



- The filament (cathode) is heated and releases electrons
- The target (anode) is positively charged creating a difference in potential
- The electrons are accelerated and travel from the cathode to the anode, where they are decelerated

### **Given Side window X-ray tube**



- Voltage and anode selection determines optimal source excitation and which elements can be excited
- More power = higher sensitivity

### Optimization of excitation spectrum

Power consumption

#### X-ray tube optimization

- Anode material
- High voltage Current
- Incident/Exit angle
- Type and thickness of tube window
- Side/End window tube
- Incident beam aperture diameter and distance



#### Oxford Model: XTF5011



Moxtek end/side window tubes, 10W, 50kV

# ########

Anode materials: Rh, Ag, Mo Focus spot size 50-150 μm Exposure < 0.5 mR/hr

> Newton M47, 50kV 10W X-ray Source, 400 grs



10 1 2 20 1 2 2 20 10 20

### **X-ray tube parameters**

- Exit window material: **Beryllium 30÷1000 μm thick**
- Anode selection determines optimal source excitation
- Tube power: combination of high voltage (kV) and electron current (mA). According to the binding energies of elements of interest:
  - ✓ High energy: high kV (low mA)
  - ✓ Low energy: low kV (high mA)
- Cooling by internal and/or external water circuit
  - ✓ 50÷1000 W: air cooled or only internal water for anode
  - 2.4÷4 kW: cooling anode and tube housing by external cooling water from heat exchanger

Туре	Target Material	Grounding	Window Thickness	Max. load	Cooling water
Side- window	W, Cr, Mo, Au, etc.	Anode	1000µm, 300µm (Cr)	2.4 - 3kW	Tap water
End- window	Rh, Pd, etc.	Cathode	127 - 30μm	0.05 - 4kW	Deionized water

### Important concepts

- Electronvolt (eV): is the amount of energy gained (or lost) by an elementary charge (electron/proton) moving across an electric potential difference of 1 V
- When a charged particle is accelerated (decelerated), it emits electromagnetic radiation (Larmor's equation)
- Binding energy (eV → keV): is the amount of energy required to free electrons from their atomic shells (it is also know as ionisation energy)

### **Origin of X-rays in the X-ray tube**

X-rays originate from the interaction of high energy electrons with the atoms of the anode material

The spectrum of an X-ray tube shows two types of X-ray radiation:

- **Bremsstrahlung**: Continuous radiation or white radiation
- <u>Characteristic radiation</u>: Unique energies of anode element

Both types of radiation depend on the anode material



electron





Comes from the German words *bremsen* (braking) and *Strahlung* (radiation)

It is electromagnetic radiation that occurs as a charged particle (like an electron) is decelerated around the nucleus of an atom. The range of changes in velocity is large and therefore **there is a broad range of energies being released** 

#### Properties of Bremsstrahlung

**Kramers' law** (distribution of Bremsstrahlung intensity with wavelength)

$$I(E) = KiZ\left[\frac{E_0 - E}{E}\right]$$

K = constant
i = current (mA)
Z = atomic number of
anode material



#### **Emission of characteristic radiation**

Accelerated electrons in the tube can remove electrons from the shells of the anode's atoms

electron



#### **Primary radiation from X-ray tube**



### X-ray tube: advantages and limitations

#### • Pro's

- Different anode materials available
- Tunable energy by selecting HV
- Low power tubes can be even portable
- Not constant radiation exposure (on/off)
- Possibility to use modifyiing devices
- Con's
  - Require of power generator
  - For power 600 W cooling system is required
  - Limited life time (~ 3000 hrs)
### **Primary X-ray beam modifiers**

#### **Energy selection**:

- Filters
- Monochromators
- Secondary targets

### Spatial:

- Collimators
- X-ray optics devices
- Fresnel zone plates
- KB mirror
- 0...

### **Primary X-ray beam modifiers**

### **Energy selection**:

- Filters
- Monochromators
- Secondary targets

### Spatial:

- Collimators
- X-ray optics devices
- Fresnel zone plates
- KB mirror
- 0...

## **Absorption filters**



The transmission curve shows the parts of the source spectrum that are transmitted and those that are absorbed

### **Absorption filters**



October 27, 2023

### **Primary X-ray beam modifiers**

#### **Energy selection**:

- Filters
- Monochromators
- <u>Secondary targets</u>

### Spatial:

- Collimators
- X-ray optics devices
- Fresnel zone plates
- KB mirror

### Secondary targets



- 1) Non-polarized primary radiation from X-ray tube to target
- 2) Non-polarized target fluorescence radiation to the sample + Polarized scattered X-ray tube radiation behind the target
- 3) Sample fluorescence radiation into from the detector + Polarized scattered target fluorescence radiation + <u>Vanishing scattered radiation from the X-ray tube</u>

### Secondary targets

Using more secondary targets, it is possible to excite elements of interest with lines above the respective absorption edges, optimized sensitivities can therefore be achieved



Reproduced from Epsilon 5 specifications sheet (Malvern Panalytical)

### **Comparison ST vs Direct or filtered**



Improved fluorescence and lower background

The characteristic fluorescence of the anode source is used to excite the sample, with the lowest possible background intensity.

It requires almost 100x the flux of filter methods but gives superior results.

### **Primary X-ray beam modifiers**

#### **Energy selection**:

- Filters
- Monochromators
- Secondary targets

### Spatial:

- o <u>Collimators</u>
- <u>X-ray optics devices</u>
- Fresnel zone plates
- KB mirror
- 0...



Gain in intensity: 300x

October 27, 2023



### □ X-ray total reflection



#### **Snell Law**





$$n \approx 1 - \delta \qquad \vartheta_{crit} = \sqrt{2\delta}$$
$$\vartheta_{crit}(deg) \approx \frac{1.651}{E(keV)} \sqrt{\frac{Z}{A}\rho(\frac{g}{cm^3})}$$

*Z*: Atomic number *A*: Atomic mass *ρ*: Density

### **Glass capillaries**



## Polycapillary lenses

Bundles of thousands glass mono-capillaries in certain arrangements can be used for:

- Directing
- Focusing
- Parallelizing





## Polycapillary lenses

- Spot size FWHM (E)
- Gain Factor G(E)
- Focal distance





## Polycapillary lenses

Polycapillary lenses can be used for micro-XRF scanning applications In combination with conical lens the inspected volume can be restricted in depth, thus allowing 3D scanning of samples



## Main configurations of XRF spectrometers

#### Non-dispersive instruments

The characteristic radiation is filtered and measured by one or several detection channels/measurement condition, optimized for detection of one element

#### • WDXRF

The characteristic radiation emitted by the sample is separated by wavelengths (in multiple channels or sequentially by scan) by using an arrangement of x-ray collimators and diffracting crystals bringing selected wavelength photons to a detector

#### • EDXRF

The characteristic radiation is measured with a detector capable of producing a signal of amplitude proportional to the energy of the incident photon



- Proportional Counters
- Scintillation Detectors
- Si(Li)
- LEGe
- PIN Diode
- SDD
- CCD, CMOS cameras
- CZT, other

#### . Poor energy resolution WDXRF

#### Improved energy resolution EDXRF





- Proportional Counters
- Scintillation Detectors
- Si(Li)
- LEGe
- PIN Diode
- SDD
- CCD, CMOS cameras
- CZT, other

### Main features of detectors

#### Intrinsic Efficiency

Ratio of photons that produce a signal to the total number of photons that reach the detector. Depends on energy of the photon, attenuation in detector entrance window and detector absorption

#### Energy resolution

Capability to differentiate close by amplitude (energy) signals

#### Charge collection time

Time required to collect charge. Depends on the drift velocity of the charge carriers

### Main features of detectors

Detector	Energy Range (keV)	Energy resolution at 5.89 keV (ΔΕ/Ε, %)	Charge collection time (µs)
Proportional Counter	0.2 - 50	15	0.2
Scintillation NaI(TI)	3 - 10000	40	0.25
Avalanche photodiode	0.1 - 50	20	0.001
Semiconductor Si(Li), SDD, HPGe	1 - 10000	3	0.5 - 15
CCD	0.1 - 70	3	1

### Intrinsic Efficiency

T: Fraction of X-rays that is transmitted through the entrance layers D: Fraction of X-rays that is detected in the sensitive volume



### **Efficiencies of different detectors**



Comparison of different detector's efficiency from AMPTEK https://www.amptek.com/products/x-ray-detectors/fastsdd-x-ray-detectors-for-xrf-eds/fastsdd-silicon-drift-detector

# "Light" elements (Na, Mg, Al, Si)

Vacuum atmosphere or He flushing is required in the x-rays path between sample and detector





The improvement in the intensity of Al-K and Si-K characteristic X-ray lines is significant, 22 and 7.3 times respectively

## **Energy resolution**

Full Width at Half Maximum (FWHM) of a peak

$$FWHM_{Peak}^{2} = FWHM_{Noise}^{2} + FWHM_{Stat}^{2}$$



(Modified from an original lecture by Prof. P. Van Espen, AXES, University of Antwerp)

Statistical fluctuation in number of charge carriers

 $FWHM_{Stat} = 2.3548\sqrt{\varepsilon FE}$ 

 $\varepsilon$  = Energy to create e-h pair F = Fano factor (~0.114) E = X-ray energy

Mn-K<sub>α</sub>, E = 5895 eV

FWHM<sub>Stat</sub> FWHM<sub>Noise</sub> ~ 120 eV

~ 100 eV

 $\rightarrow$  *FWHM*<sub>Peak</sub> ~ 156 eV

### **Gas detectors: Proportional counters**

- Gas detectors: Chamber filled with a gas (often noble gases) and voltage plates known as electrodes
- X-rays can ionize the gas, but mostly interact with the cathode and knock out electrons, which further ionize the gas



• Charge collection ~ 0.2 ms

Used in WDXRF to detect energies below 6 keV

October 27, 2023

## Scintillation detectors

- Photons or particles produce a spark of light, which intensity is proportional to the energy deposited
- Light spark impinges into a metal plate and produces the ejection of electrons (inverse photo-effect)
- Electrons are accelerated to the next plate (dynode) and multiply the effect of ejection of electrons
- The electron cloud is furtherly multiplied and finally collected as a pulse of charge



- Typical scintillator: NaI(TI)
- Efficiency > 90 % (for E > 5 keV)
- Energy resolution ~ 40 %
- Charge collection ~ 0.25 ms

The poor energy resolution is due to several contributions:

- Statistical variations in electron production at the crystal,
- Non-uniform reflectivity of the reflecting covering of the crystal
- Non uniformity of photocathode and/or PMT sensitivity
- Statistical variations in electron production at the photocathode
- Statistical variations in dynode multiplication
- Electrical noise and high voltage fluctuations

Used in WDXRF to detect energies > 6 keV

#### October 27, 2023

### Semiconductor detectors

- X-rays produce electron-hole pairs, whose number is proportional to the energy of the radiation (average energy to produce an electron/hole pair is 3.6eV for Si and 2.9eV for Ge)
- Electrons and holes are collected from the depleted active region to the electrodes, where they result in a **pulse** that can be further **amplified** and finally **measured**
- This pulse carries information about the energy of the original incident radiation. The number of such pulses per unit time also gives information about the intensity of the radiation



- Typical detectors: Si(Li), LEGe, SDD
- Efficiency > depending on window and thickness
- Energy resolution ~ 3 %
- Charge collection ~ 5-20 μs

### **Charge collection time**

### The local velocity of a charge carrier is given by

 $\nu(x) = \mu \cdot E(x)$ 

 $\mu$  = mobility

In Si at 300 K (valid at low fields E < 10<sup>4</sup>V/cm)

 $\mu$ (electrons) = 1350 cm<sup>2</sup>/Vs  $\mu$ (holes) = 480 cm<sup>2</sup>/Vs



The mobility is growing up to about  $10^4$ V/cm At high fields (E >  $10^5$ V/cm) constant drift velocity ~  $10^7$ cm/s

# **Silicon Lithium detectors - Si(Li)**

Using the purest Si the depleted region has thickness of maximum 2 mm. Using the process of Li "drifting", it is possible to create a "compensated" region where the concentrations of donors and acceptors are almost exactly balanced on thicknesses up to 10 mm. In tis region the material has almost the same behaviour on instrinsic Si.





- Energy resolution ~ 140 170 eV (Mn-Ka)
- Charge collection ~ 10 μs
- Input capability ~ 10<sup>5</sup> photons/sec

Photo Credit: Mirion Technologies https://www.canberra.com/fr/produits/detectors/si-li-detectors.html

## Low-energy Ge detectors - LEGe

Ge crystal can have a depleted, sensitive thickness of centimeters, and therefore (thanks also to the higher Z) can be used for detection of high-energy X-rays. They are called high-purity Ge detectors (HPGe) because they can be used as detectors without any doping. The major drawback of Ge detectors is that they must be cooled to liquid nitrogen temperatures to produce spectroscopic data.



- Energy resolution ~ 140 170 eV (Mn-Ka)
- Charge collection ~ 10 μs
- Input capability ~ 10<sup>5</sup> photons/sec



Photo Credit: Mirion Technologies https://www.canberra.com/fr/produits/detectors/ germanium-detectors.html

### **Si-PIN detectors**

A PIN diode (p-type, intrinsic, n-type diode) is a diode with a wide undoped intrinsic semiconductor region between a p-type semiconductor and an n-type semiconductor. The depletion region exists almost completely within the intrinsic region, which has a constant width (or almost constant) regardless of disturbances applied to the diode.





- Energy resolution ~ 170 190 eV (Mn-Ka)
- Charge collection ~ 10 μs
- Input capability ~ 10<sup>5</sup> photons/sec

Image reproduced from http://www.jowil.de/Semester8/Optoelectronics.pdf

## **Gilicon drift detectors - SDD**

The charge is drifted from a large area into a small read-out node with low capacitance, independent of the active area of the sensor. Thus, the serial noise decreases and shorter shaping time can be used. For SDDs faster counting is enabled and higher leakage current can be accepted, drastically reducing the need for cooling.



- Energy resolution ~ 130 150 eV (Mn-Ka)
- Charge collection ~ 1 ms
- Input capability ~ 10<sup>6</sup> photons/sec

https://tools.thermofisher.com/content/sfs/brochures/TN52342\_E\_0512 M\_SiliconDrift\_H.pdf

Detector photograph reproduced from https://www.rayspec.co.uk/x-ray-detectors/silicondrift-detectors/xrf/



### Analog signal processing



X-maysallogttordigtoodideed/eintelne(Al@Ce) of the peates the child of the reget wet purished to be a start of the peates of the child of the reget wet purished to be a start of the peates of the peates of the peates of the peates of the reges of the peates of the pea

## Digital signal processing



Total time for processing one pulse ~ 15-20 ns
## Multichannel analyzer



#### Construction of EDXRF spectrum



### **Geometry arrangement**

Maximize the detection of x-ray emission while minimizing the detection of the primary radiation scattered at the sample



**Coherent scattering** 



#### **Incoherent scattering**

#### **Geometry arrangement**

 $\boldsymbol{\varepsilon}_{abs} = \mathbf{G} \cdot \boldsymbol{\varepsilon}(\mathbf{E})$ 



# Modelling a peak



#### The need for advanced peak model



#### Spectral background



#### **General Spectrum deconvolution**

$$P(i, E_{jk}) = G(i, E_{jk}) + f_S S(i, E_{jk}) + f_T T(i, E_{jk})$$
Gaussian:  

$$G(i, E_{jk}) = \frac{Gain}{S_{jk}\sqrt{2\pi}} exp\left[-\frac{(E_i - E_{jk})^2}{2S_{jk}^2}\right]$$
Step:  

$$S(i, E_{jk}) = \frac{Gain}{2E_{jk}} erfc\left[\frac{E(i) - E_{jk}}{\sqrt{2}\sigma}\right]$$
Gaussian  

$$S(i, E_{jk}) = \frac{Gain}{2E_{jk}} erfc\left[\frac{E(i) - E_{jk}}{\sqrt{2}\sigma}\right]$$
Gaussian  

$$G(i, E_{jk}) = \frac{Gain}{2E_{jk}} erfc\left[\frac{E(i) - E_{jk}}{\sqrt{2}\sigma}\right]$$
Gaussian  

$$G(i, E_{jk}) = \frac{Gain}{2E_{jk}} erfc\left[\frac{E(i) - E_{jk}}{\sqrt{2}\sigma}\right]$$
Gaussian  

$$G(i, E_{jk}) = \frac{Gain}{2E_{jk}} erfc\left[\frac{E(i) - E_{jk}}{\sqrt{2}\sigma}\right]$$

$$T(i, E_{jk}) = \frac{Gain}{2\gamma\sigma exp\left[-\frac{1}{2\gamma^2}\right]}exp\left[\frac{E(i) - E_{jk}}{\gamma\sigma}\right]erfc\left[\frac{E(i) - E_{jk}}{\sqrt{2}\sigma} + \frac{1}{\sqrt{2}\gamma}\right]$$

#### **Determination of parameters**

#### Fit of pure metal foils spectra



# □ Software for spectrum deconvolution

**QXAS WinQXAS PvMCA** WinAxil **b**Axil **Released by** IAEA IAEA ESRF Canberra BrightSpec \$\$\$\$ **Availability** Free upon request Free upon request Free download \$\$\$\$ Operating DOS<sup>(a)</sup> Win 95 Win 10 Win 95-XP Win 10 **Environment** Multiple ROIs<sup>(b)</sup> No Yes No No No Advanced Advanced Scatter peaks fit **Basic models Basic models** No Old formats Multiple Canberra \*.asc, \*.spe, \*.spc, **Spectrum format** \*.asc (ASCII) \*.asc (ASCII) **Different options** \*.txt, \*.csv, \*.mps, & Ortec, \*.asc, conversion \*.spe (QXAS) \*.xml, \*axml \*.spe (QXAS) \*.spe **Batch run** Yes No Yes Yes Yes Elemental **Flemental** Fund. Par. Quantitative tools Multiple sensitivity No sensitivity Fund. Par.

(a) Possibility of running on DOS Box for Windows

(b) Capable of selecting multiple Region of Interest for fitting

#### **AXIL-DOS (IAEA, free)**



# **Win QXAS (IAEA, free)**



### **D** PyMCA (ESRF, free)



#### **WinAxil (Canberra)**



## bAxil (BrightSpec)





#### **Thanks for your attention!**